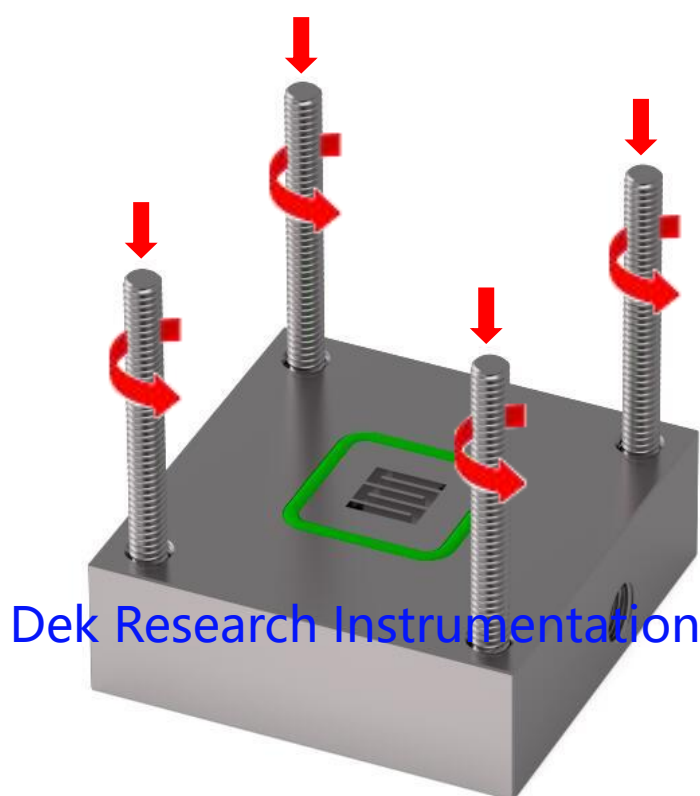
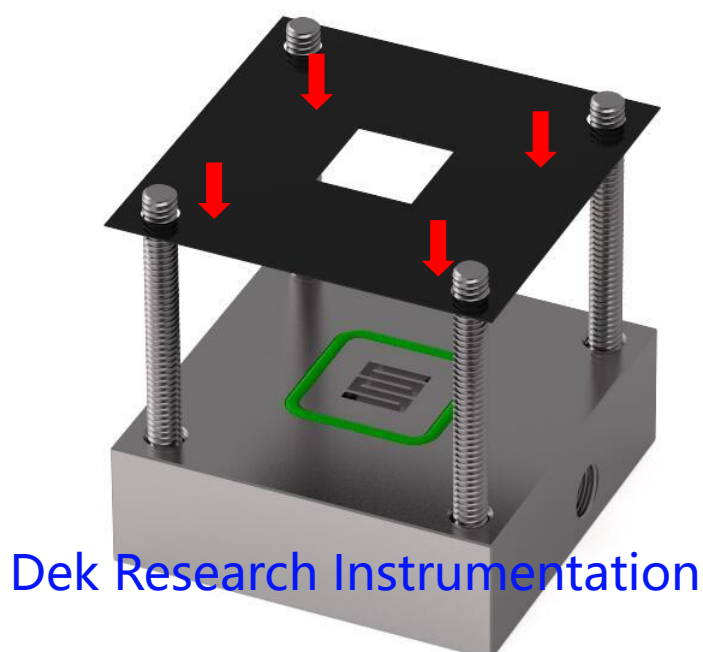


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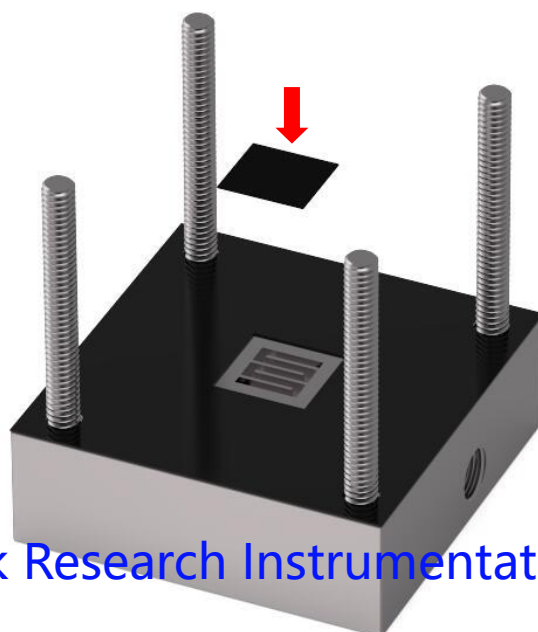


1 Place the cathode chamber flat and install four positioning rods.



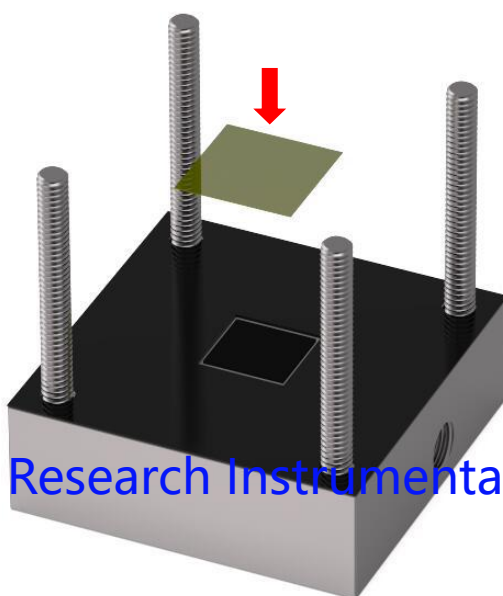
2 Place the cathode sealing gasket.

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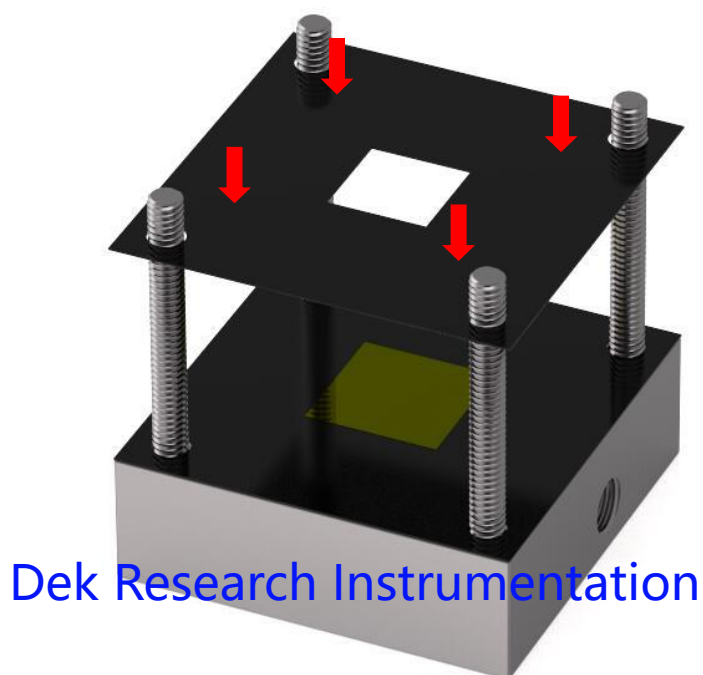
3 Place the cathode, which is slightly smaller than the gasket.



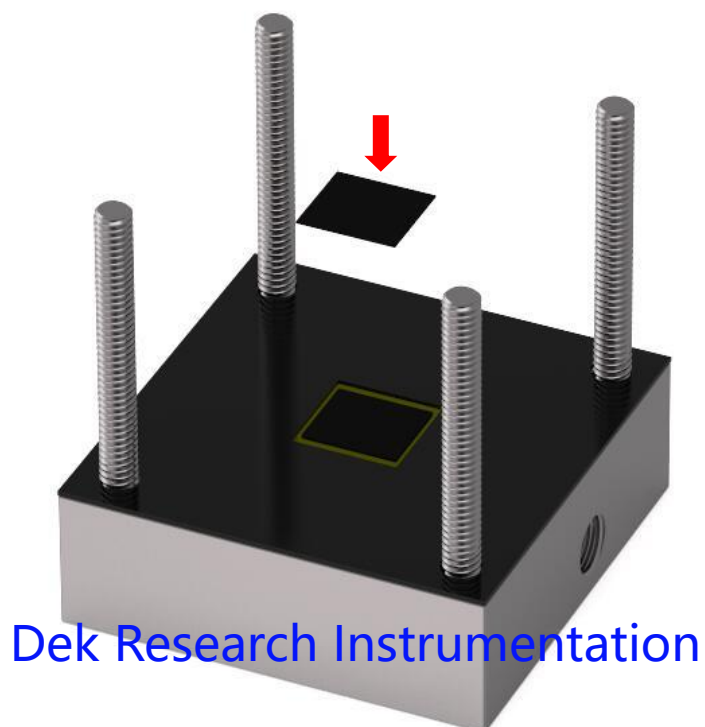
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4 Place the ion membrane, which is larger than the gasket.

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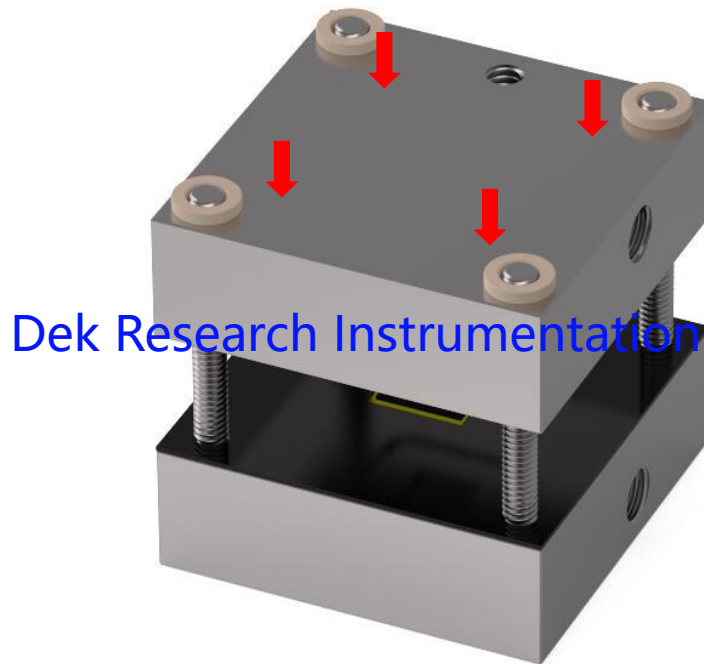


5 Place the anode sealing gasket.

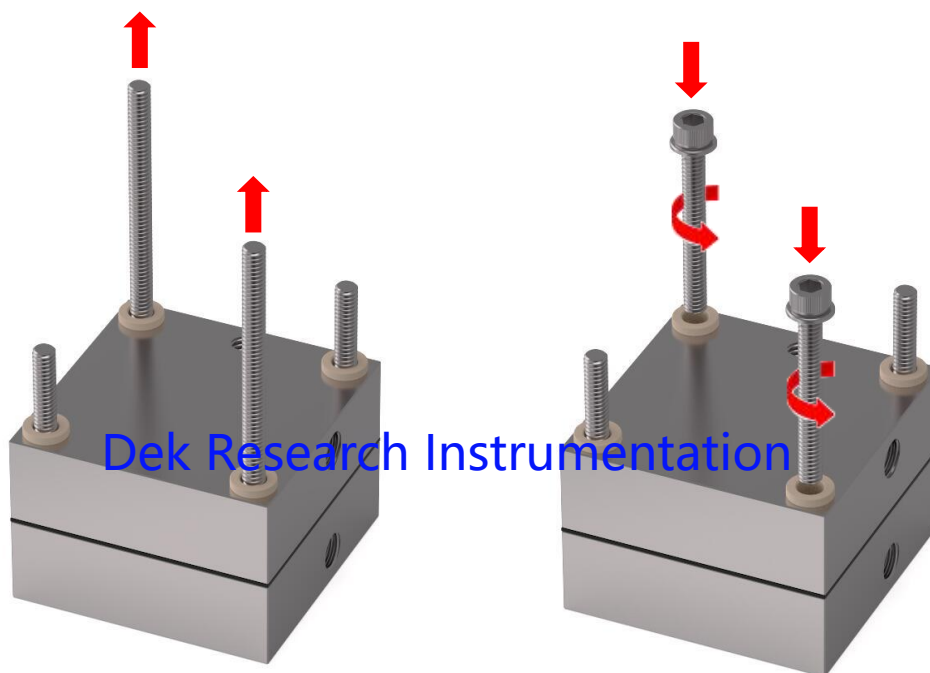


6 Place the anode, which is slightly smaller than the gasket.

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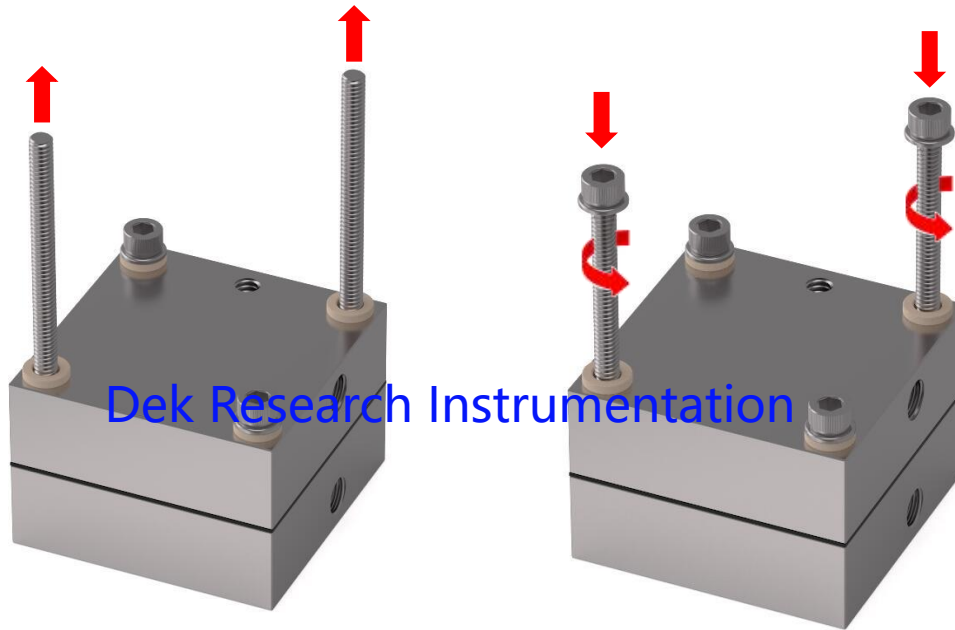
7 Place the anode chamber.



8.1 Remove two positioning rods at the diagonal positions.

8.2 Place the metal spacers diagonally and tighten the fixing rods.

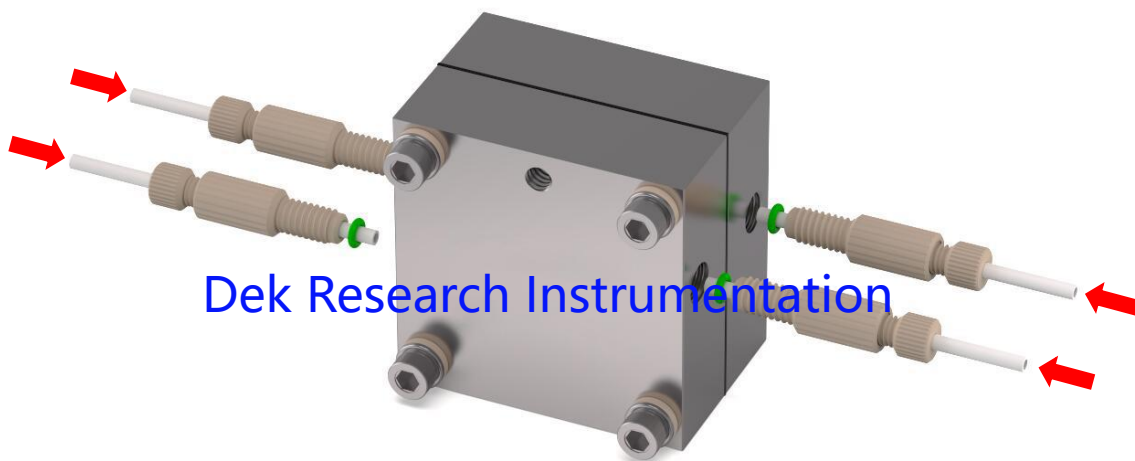
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9.1 Remove the remaining two positioning rods.

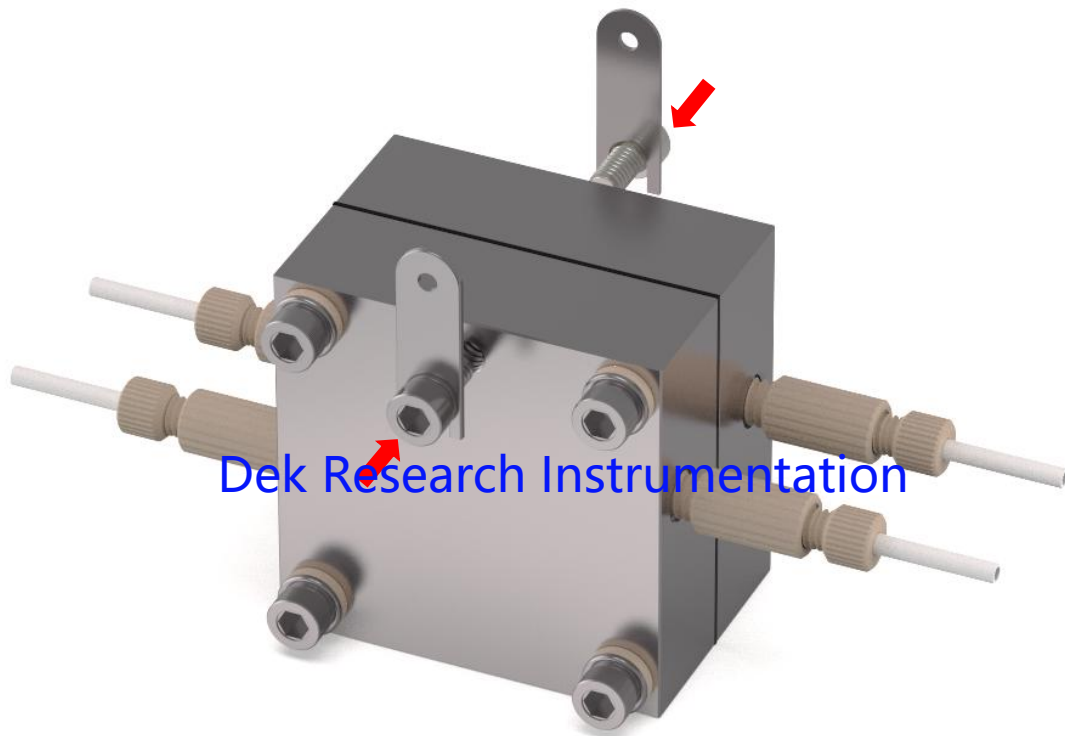
9.2 Place the metal spacers diagonally and tighten the fixing rods.

9.3 Be sure to use a torque wrench to tighten evenly.



10 Install the PTFE tube.

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11 Install the conductive current collector.



12 Assembled.